

## 2012 is Award-Winning Year for Showcase Realty's Nancy Braun

CHARLOTTE – September 7, 2012 -- In the most challenging real estate market since the Great Depression, Nancy Braun and Showcase Realty are making a mark in Charlotte and on the national real estate scene. "2012 has offered an embarrassment of riches," Braun says of the array of awards and honors she and her company have received this year.

Year to date, numerous industry and community organizations and industry peers have recognized Braun and Showcase:

- Showcase Realty named to the "A" list of the Asian Real Estate Association of America (AREAA)
- Nancy Braun recognized as one of Charlotte's 50 Most Influential Women by *the Mecklenburg Times*
- Nancy Braun named Entrepreneur of the Year by *Business Leader Magazine*
- Nancy Braun receives Personal Business Development Award from National REO Brokers Association (NRBA)
- Showcase Realty recognized by Realtor.com with an Award of Excellence for internet marketing